

**I CLAIM:**

1           1. A method of making a composite web comprising the  
2 steps of:

3           (a) applying to a first web from a multiplicity of  
4 nozzle orifices a multiplicity of thread-shaped strands of a  
5 molten bonding polymer and bonding said strands to said first web  
6 in a pattern leaving bonding-polymer-free regions on said first  
7 web; and

8           (b) applying a second web to the strands of molten  
9 bonding polymer and bonding said second web to said strands, one  
10 of said first and second webs being a foil and the other of said  
11 first and second webs having an open-pore structure.

1           2. The method defined in claim 1 wherein said other  
2 web is formed as a nonwoven fleece or a textile.

1           3. The method defined in claim 2 wherein said foil is  
2 formed as a synthetic resin foil web.

1           4. The method defined in claim 3 said first web is  
2 formed as a synthetic resin foil web and said second web is  
3 formed as a nonwoven fleece or a textile.

1           5. The method defined in claim 4 wherein said molten  
2 bonding polymer is deposited on said first web in thread-shaped  
3 strands of a thickness of 10 to 50  $\mu\text{m}$ .

1           6. The method defined in claim 5 wherein said  
2 thickness is maintained at 10 to 40  $\mu\text{m}$ .

1           7. The method defined in claim 6 wherein said  
2 thickness is maintained at 10 to 30  $\mu\text{m}$ .

1           8. The method defined in claim 5 wherein the bonding  
2 polymer is deposited on said first web in the form of bonding  
3 polymer threads in a wave pattern.

1           9. The method defined in claim 5 wherein the bonding  
2 polymer is deposited on said first web by at least one melt-blown  
3 nozzle.

1           10. The method defined in claim 5 wherein at least one  
2 of said webs is formed from a polyolefin.

1           11. The method defined in claim 5 wherein the bonding  
2 polymer is applied to said first web in an amount of 0.75 to 5  
3  $\text{g/m}^2$ .

1           12. The method defined in claim 5 wherein the bonding  
2 polymer is applied to said first web in an amount of 1 to 4 g/m<sup>2</sup>.

1           13. The method defined in claim 1 wherein said foil is  
2 formed as a synthetic resin foil web.

1           14. The method defined in claim 1 said first web is  
2 formed as a synthetic resin foil web and said second web is  
3 formed as a nonwoven fleece or a textile.

1           15. The method defined in claim 1 wherein said molten  
2 bonding polymer is deposited on said first web in thread-shaped  
3 strands of a thickness of 10 to 50  $\mu\text{m}$ .

1           16. The method defined in claim 15 wherein said  
2 thickness is maintained at 10 to 40  $\mu\text{m}$ .

1           17. The method defined in claim 16 wherein said  
2 thickness is maintained at 10 to 30  $\mu\text{m}$ .

1           18. The method defined in claim 1 wherein the bonding  
2 polymer is deposited on said first web in the form of bonding  
3 polymer threads in a wave pattern.

1                   19. The method defined in claim 1 wherein the bonding  
2   polymer is deposited on said first web by at least one melt-blown  
3   nozzle.

1                   20. The method defined in claim 1 wherein at least one  
2   of said webs is formed from a polyolefin.